



TILE & STONE FIXING EXPERT



# T29

## MASTER-FIX ADHESIVE (MFA)

HIGHLY FLEXIBLE, 2K ADHESIVE FOR DIVERSE SURFACES LIKE METAL, PLYWOOD & DRYWALLS



For Internal & External Floor & Wall



PU Epoxy Hybrid



Metal, Plywood, Drywall boards



High Bond Strength



Highly Flexible



Low VOC



Available in 4 kg pack.



# MASTER-FIX ADHESIVE (MFA)

## DESCRIPTION

Roff Master-Fix Adhesive is a two component, Polyurethane-Epoxy Hybrid technology based, highly flexible, high-performance, multipurpose, thin-set adhesive for fixing all types of tiles & stones including composites, engineered/ nano stone, metal & glass tiles on interior and exterior floor & wall. It is suitable for fixing tiles/ stones over diverse surfaces like cement-based substrate, metal substrates, epoxy/ PU based substrate, drywall boards, Rubber, PVC, plywood, wood derivative and highly deformable & expandable, absorbent & non-absorbent substrates.

## STANDARD COMPLIANCE/ SPECIFICATION

Roff Master-Fix Adhesive complies to Type 5 'T S2' as per "IS 15477: 2019 - Adhesives for use with ceramic, mosaic and stone tiles - Specification."

Roff Master-Fix Adhesive is a reaction resin adhesive (R), improved (2) and slip resistant (T) classified as R2T as per EN 12004/ ISO 13007.

## AREA OF USE

Material to be fixed	On surface/ substrate	Area of application
All types tiles, glass mosaic tiles, large format tiles, precast terrazzo, all-natural stones, large thin/ slim tiles, composites/ artificial/ nano/ engineered stone, metal & glass tiles.	Cement-based surfaces (screeds, plaster, concrete), metal surfaces (iron, steel, copper, aluminum etc.), Epoxy/ PU based substrate, drywall surfaces (like gypsum/ bison/ fibre / cement board) existing tiles & stones, plywood, mdf & wood derivative, rubber, PVC, glass etc.	Floor and walls, internal & external area, window/ door frame, vibrational area, kitchens, balconies, flat roofs, domes, terraces, domestic applications, commercial applications, industrial application.

\*For all exterior tile/ stone fixing & drywall tile installation, consult with Roff Technical Team.

## FEATURES AND ADVANTAGES

- Two components; just mix and use.
- Long open time - suitable for large format & external condition too.
- Water, freezing, thermal shock resistant.
- Sustains heat ageing - Idea for external & high temperature applications.
- Highly flexible adhesive - sustains heavy vibrations.
- Chemical resistant & resistance to solvents, alkalis & oils.
- Suitable for multiple substrates including glass, metals, drywalls & plywood.
- Suitable for fixing all tiles/ stones including composites, artificial stones, metal & glass tiles.
- Low VOC - for healthy living.

## LIMITATIONS

- Don't use in contact with polystyrene or on substrates which are not fully cured and subjected to moisture rising.
- Do not use Roff Master-Fix to bond transparent glass materials.
- Adhesives for ceramic tile, bricks and stone are not designed as replacements for waterproof coating. Use Roff waterproofing coating before tiling for wet area.



# MASTER-FIX ADHESIVE (MFA)

## TECHNICAL INFORMATION

### APPLICATION PROPERTIES

Testing Properties	Test Results
Component Appearance	Part A (Base) : White Paste Part B (Hardener) : Liquid
Mixing Ratio (Part A : Part B)	Part A - 3.650 kg & Part B - 0.350 kg (Part A : Part B - 100 : 10 by weight)
Mixed Material Appearance	Off White Paste Consistency
Mixed Density	1.65 ± 0.1 kg/ litre
Open Time	Min. 60 minutes
Adjustability	Min. 60 minutes
Pot Life	Min. 60 minutes
Sag/ Slip	≤ 0.5 mm
Application Temperature (substrates and materials)	10°C to 40°C
Resistance to temperature	-40°C to +100°C
Setting/ Trafficable/ Grouting Time	24 hours
Interval before normal use	3 days (7 days for heavy duty traffic)

### PERFORMANCE PROPERTIES AS PER ISO 13007 AND EN 12004 (R2T)

Testing Properties	Requirement	Test Results
a) Initial shear adhesion strength	≥ 2.0 N/mm <sup>2</sup>	≥ 5.0 N/mm <sup>2</sup>
b) Shear adhesion strength after water immersion	≥ 2.0 N/mm <sup>2</sup>	≥ 5.0 N/mm <sup>2</sup>
c) Shear adhesion strength after thermal shock	≥ 2.0 N/mm <sup>2</sup>	≥ 5.0 N/mm <sup>2</sup>
d) Tensile adhesion - Open time (at 60 minutes)	≥ 1.0 N/mm <sup>2</sup>	≥ 1.5 N/mm <sup>2</sup>
e) Slip resistance (T)	≤ 0.5 mm	≤ 0.3 mm

### PERFORMANCE PROPERTIES AS PER IS 15477 : 2019 (TYPE 5 'T S2')

Testing Properties	Requirement	Test Results
a) Tensile Adhesion at Dry Condition, after 28 days	≥ 2.0 N/mm <sup>2</sup>	≥ 2.5 N/mm <sup>2</sup>
b) Tensile Adhesion at Wet condition	-	≥ 1.5 N/mm <sup>2</sup>
c) Shear Adhesion at Dry Condition	≥ 6.0 N/mm <sup>2</sup>	≥ 7.0 N/mm <sup>2</sup>
d) Shear Adhesion at Wet Condition	-	≥ 6.0 N/mm <sup>2</sup>
e) Shear Adhesion at Heat Ageing	≥ 3 N/mm <sup>2</sup>	≥ 6.0 N/mm <sup>2</sup>
f) Deformability (S2)	≥ 5 mm	≥ 30 mm

**Note :** Test results are indicative as per testing method specified in standard. Test results may vary as per substrate, site condition & testing machine etc. Actual field performance will depend on installation methods and site conditions.

## MASTER-FIX ADHESIVE (MFA)

### APPLICATION INSTRUCTIONS



#### SUBSTRATE PREPARATION

- The substrate must be level, cured, undamaged, compact, rigid, resistant, dry and free from any debonding agents and from damp rising.
- All surfaces must be plumb and true to within 6 mm in 10 ft (3m).
- Dry, dusty surfaces should be dampened with water & excess water should be swept off.
- New concrete slabs shall be damp cured and 28 days old before application which will reduce the shrinkage from tile fixing surface.
- Rust on iron surfaces must be removed by sandblasting .
- Expansion joints to be provided & filled with suitable sealant.
- Don't cover expansion joints with thin set tile adhesive/ tile.

#### MIXING

- The two components of Roff Master-Fix are supplied in ready-to-mix bucket.
- Pour the part B into part A and mix well until a uniform white paste is obtained.
- Mix with a suitable mechanical stirrer or slow speed drills (50 - 100 rpm) until a lump free homogeneous paste is obtained.
- Always mix required quantity, which can be consumed within pot life.
- Leave mixture for 5 minutes before use.
- The ratio of the part A and part B is fixed, and any modification and/or inappropriate ratio could cause incorrect hardening of the product

### APPLICATION



- Apply adhesive to the substrate with the flat side of the trowel.
- Comb on additional adhesive with the notched side.
- Use the proper sized notched trowel to ensure full bedding of the tile.
- Tiles must be fixed within 60 minutes of adhesive being applied, depending on atmospheric conditions.
- Check the adhesive ribs periodically and if a skin has formed, remove the dried adhesive and apply fresh adhesive.
- Press the tiles firmly into position with a slight twisting action, checking periodically that good contact is maintained with the back of each tile and beat in using rubber mallet to imbed tile and adjust level.
- Leave no voids behind tiles.
- For large size tiles or irregular surfaces, adhesive can additionally be buttered on the backs of the tiles to ensure full adhesive contact.
- Use suitable support along with adhesive for fixing tiles on vertical surfaces.
- Leave adequate joints between individual wall and floor tiles using Roff spacers. The joint width shall be as per the recommendation of architect / engineer.
- Provide joints (spaces) on the periphery of the area without allowing the tile / stone to be bound by the peripheral area.
- Fill the resulting grout joints with flexible materials like Roff epoxy range/ suitable silicon or acrylic sealants.
- Clean off surplus adhesive from the tile face and between joints.
- Clean tools and tile work with water or suitable solvent while adhesive is fresh. Once cured, the adhesive can only be removed by mechanical means.



# MASTER-FIX ADHESIVE (MFA)

## PRECAUTIONS & NOTE

- Do not use on damp surfaces or where there is a risk of rising damp.
- The packs are pre-measured, therefore mixing errors are impossible. For partial mixing, weigh the two parts precisely.
- Any modification and/or inappropriate ratio could cause incorrect hardening of the product.
- Protect against direct rain/ foot traffic for at least 12 hours.
- Tiles/ stones should not be installed directly on expansion joints.
- Leave gap between the tile & fill gaps with Roff tile grout.
- Designer/ applicator must evaluate the use of an additional mechanical fastening system for extra security for more than 3 m height (such as steel hooks fastened to the substrate).

## COVERAGE

- 16 - 20 sq. ft/ 4 kg pack - 1.5 mm bed thickness (using 3 mm x 3 mm notch).
- 8 - 10 sq. ft/ 4 kg pack - 3 mm bed thickness (using 6 mm x 6 mm notch).

\*Coverage will vary depending on trowel notch size, type, size of tile and substrate smoothness and evenness.

## PACKAGING

4 kg bucket

## SHELF LIFE

24 months for sealed pack when stored under cover, out of direct sunlight, dampproof condition and protect from extremes of temperature.

## GROUTING

Grouting should be carried out after 24 hours of tiling. Use the appropriate grouting material from Roff range of cementitious and epoxy grouts.

## SAFETY PRECAUTIONS

Keep out of reach of children. Wear suitable protective clothing, gloves and eyes/face protection. After contact with skin, wash immediately with plenty of clean water. In case of contact with eyes rinse immediately with plenty of clean water and seek medical advice. Limited to professional use only.

For more details please refer the relevant Material Safety Data Sheet, available on request.



**Pidilite Industries Limited**

Construction Chemicals Division, Ramkrishna Mandir Road, Post Box No. 17411, Andheri (E) Mumbai 400059 INDIA

Tel +91-22-2835 7000 Fax +91-22-2835 7008 • Website : [www.roff.in](http://www.roff.in) • E-mail : [roff@pidilite.co.in](mailto:roff@pidilite.co.in) • Toll Free No. **1800 22 5502**

**DISCLAIMER** : While the company guarantees its products against defective materials, the use and application of these products are made without guarantee since the conditions of their application are beyond its control. It is recommended to verify with the company that the product is suitable for the intended use, and that this Data Sheet version is the latest one. The company may modify it without prior notice. Technical characteristics are listed for guidance only. For more information, please contact the company office in your location.