



TILE & STONE FIXING EXPERT



T14

RAINBOW TILE MATE WIDE ADDITIVE

ADMIX FOR ROFF CEMENTITIOUS
TILE GROUT FOR IMPROVED
PERFORMANCE



For Internal
& External
Floor & Wall



Easy to Clean



Non-Shrinking



Non-Cracking



Increased
Water
Resistance



Increased
Strength



Available in 200 ml pack.



RAINBOW TILE MATE WIDE ADDITIVE

DESCRIPTION

Roff RTM Wide Additive is a white, polymer emulsion to be added in Roff cementitious tile grout to enhance the performance properties and durability of the tile grout. Addition of Roff RTM Wide Additive with Roff RTM grout helps to impart more flexibility, strength, water & stain resistance, abrasion resistance and to fill wider joints between tile and stone.

STANDARD COMPLIANCE/ SPECIFICATION

Roff Rainbow Tile Mate Additive complies to CG2W requirements as per "BS EN 13888:2009 - Requirements, evaluation of conformity, classification and designation grouts for tiles and ISO 13007-Part 3 : Terms, definitions and specifications for grouts".

AREA OF USE

Surface to be grouted	Area of application
All types of ceramic tile, glazed & porcelain tiles, vitrified & fully vitrified tiles, natural stones*, large format tiles, glass mosaic tiles.	Floor and walls, internal & external area*, domestic applications, commercial applications*, wider tile joints up to 6 mm.

*Note :

1. For highly absorbent natural stones/ marbles which may form a wet or colored patch when tile grout is applied, do sample test to check for possible staining. It is recommended to use suitable Roff Impregnating sealer on all sides & mask the tiles before grouting.
2. For application on any other substrate, please contact Roff personnel for technical assistance.
3. Sometime, slight variations in shade of grouts with additives compared to normal cementitious grouts due to color fastness.

FEATURES AND ADVANTAGES

- Easy to use & clean - Just mix with Roff RTM grout on site, ready to use.
- Polymer emulsion - Impart flexibility, water & stain resistant, abrasion resistant.
- Suitable for varied tile and stones - Ceramic, vitrified, marbles, granites etc.
- Crack free and less of shrinkage reduces the chances of water seepage.
- Durable - Enhances compressive & flexural strength and shock resistance.

LIMITATIONS

- Do not use in areas which are exposed to harsh chemicals, stagnant water & extreme conditions. Use Roff RTM Epoxy/ Roff Starlike for these areas.
- Adhesives/ tile grouts for ceramic tile, bricks and stone are not designed as replacements for waterproof coating. Use Roff waterproofing coating before tiling for wet area.
- Do not use acid to clean joints. Use Roff Cera clean for cleaning purpose.



RAINBOW TILE MATE WIDE ADDITIVE

TECHNICAL INFORMATION

APPLICATION PROPERTIES (Roff RTM Wide Additive + RTM Cement Tile Grout)

Testing Properties	Test Results
Appearance/ Color	White Liquid
Tentative Mixing Ratio (RTM : RTM Wide Additive)	200 ml or 400 ml for 1 kg RTM (2.5 - 3 : 1 by weight)
Mixed Density	1.75 ± 0.05 kg/ litre
Pot life @ 30°C	Approx. 60 minutes
Joint Width	1 – 6 mm
Sag Resistant	Non-sag
VOC Content (as per EPA 24)	< 14.41 g/ litre
Application Temperature	from +10°C to +35°C
Light Foot Traffic	24 hours
Regular Traffic	72 hours
Final Curing Time	28 days

PERFORMANCE PROPERTIES

Testing Properties	Requirement	Test Results
a) Compressive Strength, 28 days (EN 12808-3)	≥ 15 N/mm ²	15 – 20 N/mm ²
b) Flexural Strength, 28 days (EN 12808-3)	≥ 2.5 N/mm ²	5 – 7 N/mm ²
c) Linear Shrinkage, 28 days (EN 12808-4)	< 3 mm/m	< 0.5 mm/m
d) Water Absorption after 30 minutes (EN 128080-5)	< 5 gm	< 1 gm
e) Water Absorption after 240 minutes (EN 128080-5)	< 10 gm	< 1 gm

Note : Above data was obtained at 25 ± 2°C and 50% relative humidity. Data may vary depending on specific conditions at the building site, i.e. temperature, ventilation and absorbency level of the substrate and of the materials laid.



RAINBOW TILE MATE WIDE ADDITIVE

APPLICATION INSTRUCTIONS



SUBSTRATE PREPARATION

- Ensure 24 hours time interval for grouting after tile fixing.
- The joints must be dry, clean, free of dust & adhesive.
- Emptied at least 2/3 of the tile thickness depth.
- Before grouting, make sure that the installation the adhesive has set and released most of its moisture. The joints should not be wet during work.
- Put masking tape by side of grouting space or sealer if necessary.

MIXING

- Shake the bottle prior to mixing.
- Take RTM Wide additive into a clean mixing pail. Add RTM Powder and mix thoroughly by hand or with a slow speed mixer (<300 RPM).
- Avoid entraining air by mixing at very high speed or by over-mixing.
- Make sure that uniform color & lumps-free consistency is achieved.
- Allow the mix to slake for 2-5 minutes and remix.
- Use the paste within 60 minutes from mixing.

APPLICATION



- Using a hard rubber squeeze/ grout floater, press the grout firmly into the joints.
- Hold the float at a 90° angle and pull it at a 45° angle diagonally across the joints and tile to avoid pulling out the material.
- Work in small areas to have better control on removing the excess grout from joints and surface by moving the squeeze diagonally to the grout lines.
- Ensure that joint is filled completely, and grout is not just sitting on top.

CLEANING & FINISHING

- Clean off the surplus grout from tile joints and tiles within 30-45 minutes/ before the product dries.
- Initially use a rough textured sponge dampened with water to remove the grout residue.
- Use the damp sponge in a circular motion and keep it relative to the tile surface to achieve the flush joint & taking care not to drag grout from the joints.
- Clean off any light residue of tile grout left on the tile surface using an alkaline detergent/ Roff tile cleaner without disturbing the joint finish.
- Tools and containers should be cleaned using clean water when the grout is still fresh.

PRECAUTIONS & NOTE

- Do not apply on wet/damp tile joints. Always apply on completely dry tile joints.
- Do not over-mix the material. Over-mixing can reduce the pot life.
- Do not allow grout to harden on the face of the tile. Clean promptly.
- While cleaning change frequently the water. Change cleaning cloth/ sponge when they are impregnated with grout.
- Do not allow water to flow/run into un-grouted joints while application.
- Protect from direct rainfall/ foot traffic for at least 24 hours.
- In case of grouting natural stones, it is necessary to execute a preliminary test, in order to verify the absorption of color by the stone slabs. To avoid this problem, mask the tiles before grouting. A sealer or grout release may be required.



RAINBOW TILE MATE WIDE ADDITIVE

COVERAGE

CONSUMPTION TABLE DEPENDENT ON THE SIZE OF THE TILES AND WIDTH OF THE JOINTS (kg/m²)

Tile Dimension (mm)			Joint/ grouting Width (mm)							
Length	Width	Thickness	2	3	4	5	6	8	10	12
25	25	6	1.68	2.52	3.36	4.20	5.04	6.72	8.40	10.1
25	50	6	1.26	1.89	2.52	3.15	3.78	5.04	6.30	7.56
50	50	6	0.84	1.26	1.68	2.10	2.52	3.36	4.20	5.04
100	100	6	0.42	0.63	0.84	1.05	1.26	1.68	2.10	2.52
100	100	10	0.70	1.05	1.40	1.75	2.10	2.80	3.50	4.2
300	200	6	0.18	0.26	0.35	0.44	0.53	0.70	0.88	1.05
300	300	6	0.14	0.21	0.28	0.35	0.42	0.56	0.70	0.84
450	300	6	0.12	0.18	0.23	0.29	0.35	0.47	0.58	0.7
600	300	6	0.11	0.16	0.21	0.26	0.32	0.42	0.53	0.63
600	600	8	0.09	0.14	0.19	0.23	0.28	0.37	0.47	0.56
800	800	8	0.07	0.11	0.14	0.18	0.21	0.28	0.35	0.42
1000	1000	10	0.07	0.11	0.14	0.18	0.21	0.28	0.35	0.42
1200	600	10	0.09	0.13	0.18	0.22	0.26	0.35	0.44	0.52
1200	800	10	0.07	0.11	0.15	0.18	0.22	0.29	0.36	0.44
1200	1200	12	0.07	0.11	0.14	0.18	0.21	0.28	0.35	0.42
1600	800	12	0.08	0.12	0.16	0.20	0.24	0.32	0.39	0.47
1800	1200	12	0.06	0.09	0.12	0.15	0.18	0.23	0.29	0.35

*The coverage mentioned in table is indicative only and can vary as per the tile size, thickness, joint width & wastage during application.

FORMULA FOR THE COVERAGE CALCULATION

$$C = 1.75 \times H \times T \times [(L + W) / (L \times W)]$$

C - Tile grout coverage (kg/m²)

H - Thickness of tile (mm)

T - Width of joint (mm)

L - Length of tile (mm)

W - Width of tile (mm)

PACKAGING

200 ml pack

SHELF LIFE

24 months for sealed pack when stored under cover, out of direct sunlight, dampproof condition and protect from extremes of temperature.

SAFETY PRECAUTIONS

Keep out of reach of children. Wear suitable protective clothing, gloves and eyes/face protection. After contact with skin, wash immediately with plenty of clean water. In case of contact with eyes rinse immediately with plenty of clean water and seek medical advice. Limited to professional use only.

For more details please refer the relevant Material Safety Data Sheet, available on request.



Construction Chemicals Division, Ramkrishna Mandir Road, Post Box No. 17411, Andheri (E) Mumbai 400059 INDIA

Tel +91-22-2835 7000 Fax +91-22-2835 7008 • Website : www.roff.in • E-mail : roff@pidilite.co.in • Toll Free No. **1800 22 5502**

DISCLAIMER : While the company guarantees its products against defective materials, the use and application of these products are made without guarantee since the conditions of their application are beyond its control. It is recommended to verify with the company that the product is suitable for the intended use, and that this Data Sheet version is the latest one. The company may modify it without prior notice. Technical characteristics are listed for guidance only. For more information, please contact the company office in your location.